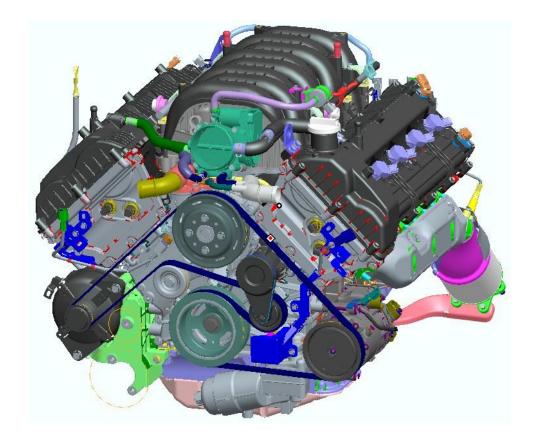
## **Centennial / Equus**

# Tau (т) Engine





#### **Powertrain Variation**

Engine Power/Torque			Area			
		Power/Torque	A/T model	DOM	General	Middle East China
Gasoline	Lambda 3.8L MPI	290/36.5	B600 (AISIN)		•	
	Tau 4.6L MPI	363/46	6HP26 (ZF)		•	•

**X** VI Limousine (Tau 5.0L MPI) may not be exported.



#### **Development concept**

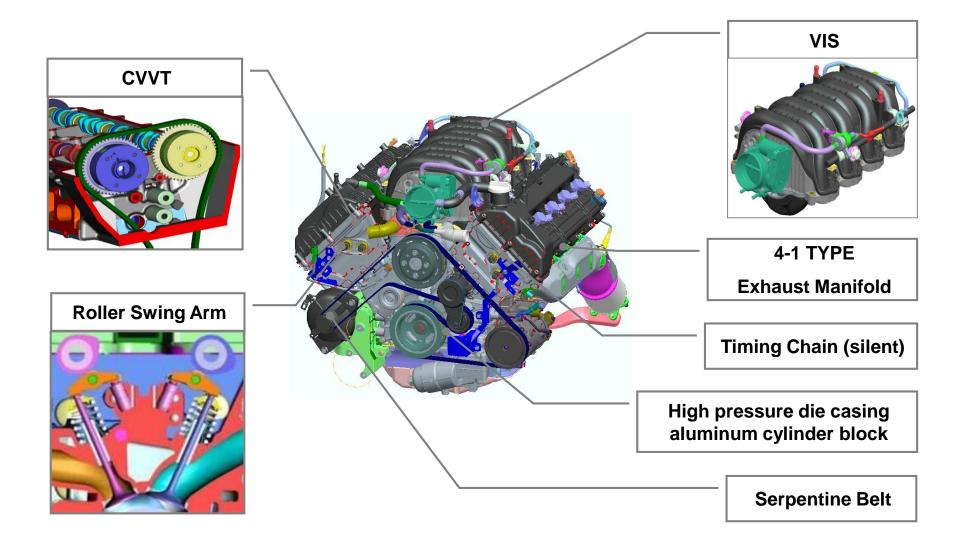
- Flagship engine of Hyundai motor company
- Developed high performance engine for luxury sedan.

#### **Specification**

Items	Tau (VI)	Omega (LZ)	
items	V8 4.6	V8 4.5	
Displacement (cc)	4,627	4,495	
Bore × Stroke (mm)	92×87	86×96.8	
Bore pitch (mm)	106	95	
Firing order	1-2-7-8-4-5-6-3	1-2-7-8-4-5-6-3	
CVVT	Dual	-	
Max. Power (PS)	363	270	
Max. Torque (kgf.m)	46.0	38.0	

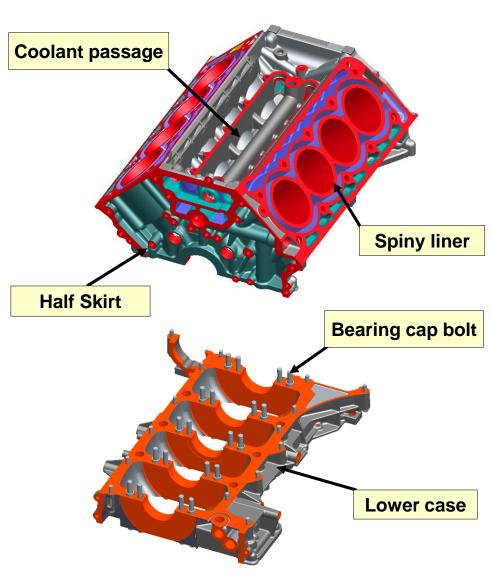


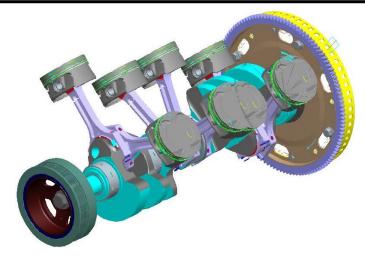
#### **Engine Overview**





#### **Cylinder Block**







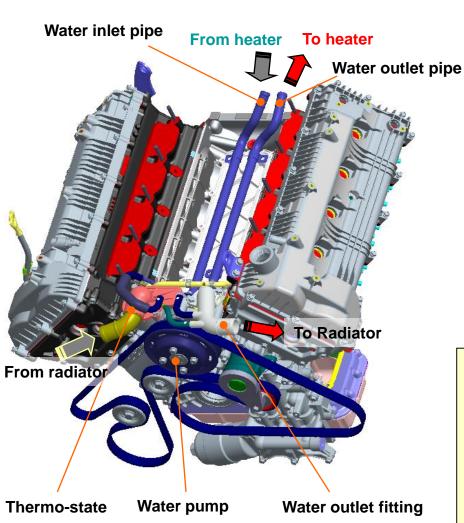
<Piston Cooling jet>

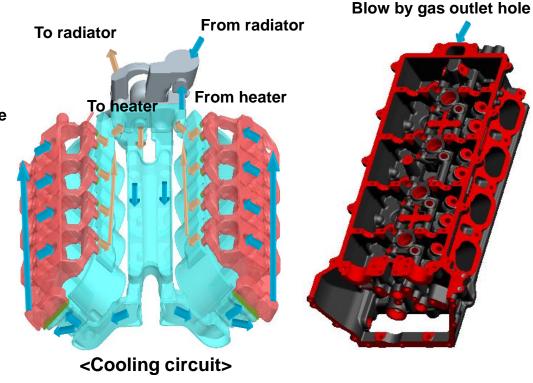
- ▶ Open deck
- ▶ V8 (Bank 90°)
- **▶** Bed plate type lower case
  - Bearing bolt cap: plastic deformation
- **▶** Piston
  - Ecoform piston is applied
  - Pin offset: 1.0mm
  - Piston cooling jet is applied
- ► Bearing Cap Bolt tightening torque :

3.8~4.2kgf.m + 120°



#### Cylinder Head / Cooling circuit



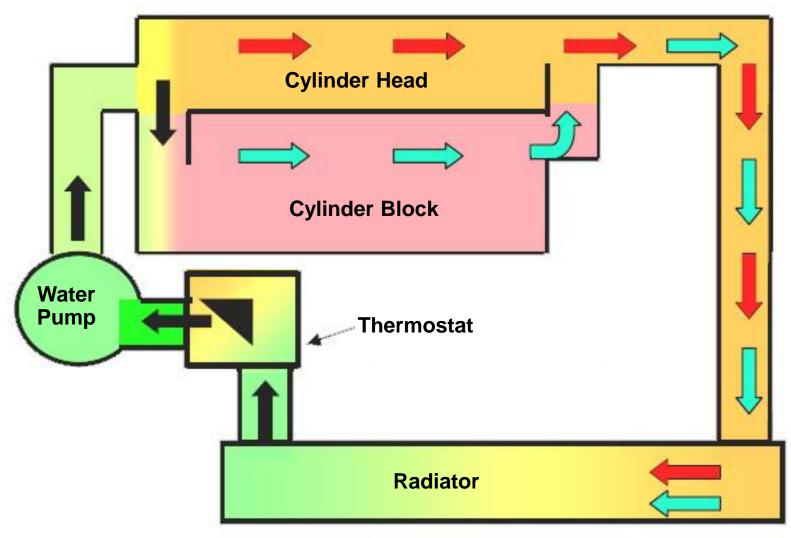


- ► Knock Sensor is installed on cylinder head
  - Total 4 sensors
- ► Head bolt tightening torque : 3.5kgf.m + 120° + 90°
- Wax type thermo-state : inlet control
- Coolant is separately supplied to block and head (4:6)
- Cross cooling : inlet  $\rightarrow$  exhaust  $\rightarrow$  intake  $\rightarrow$  outlet



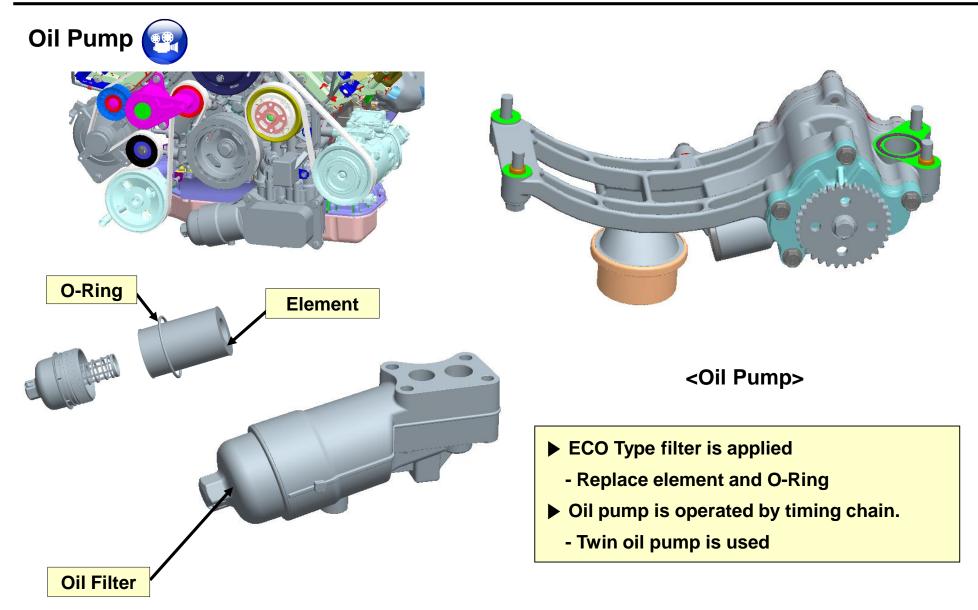
#### 7

#### **Cooling circuit**



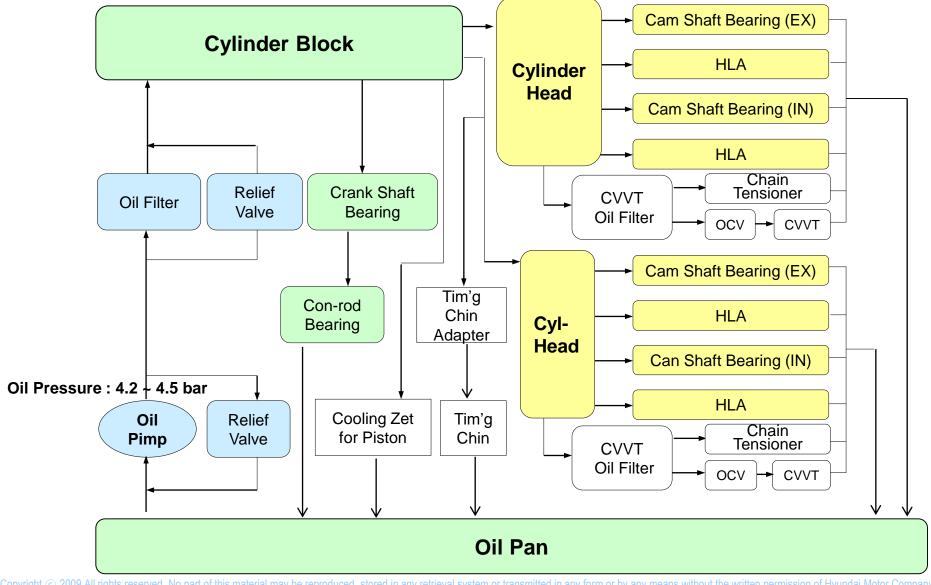
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#### **Oil Flow Block Diagram**



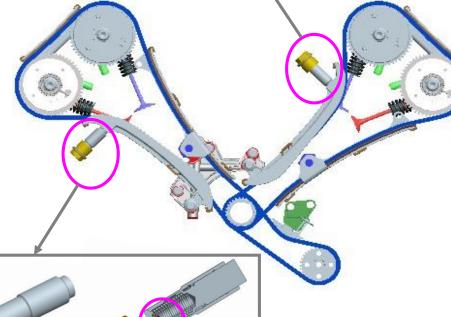


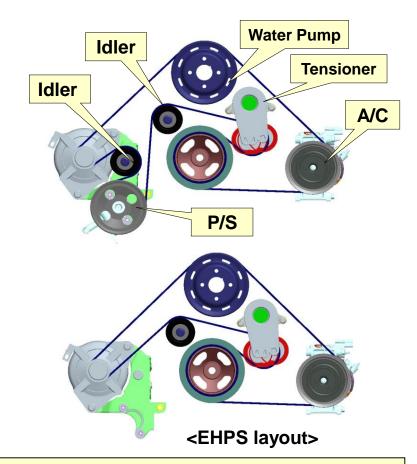
#### Timing Chain / Driving Belt









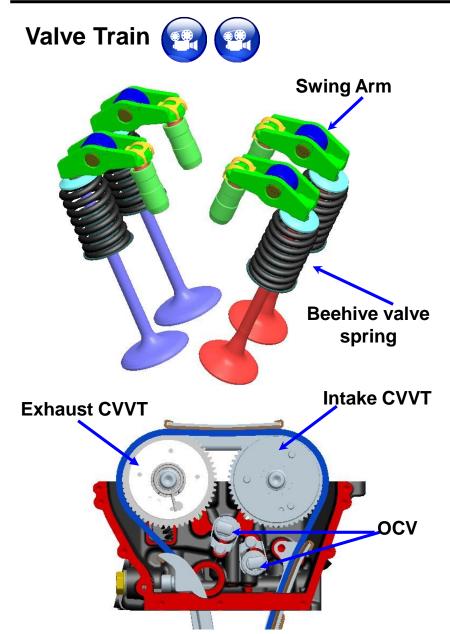


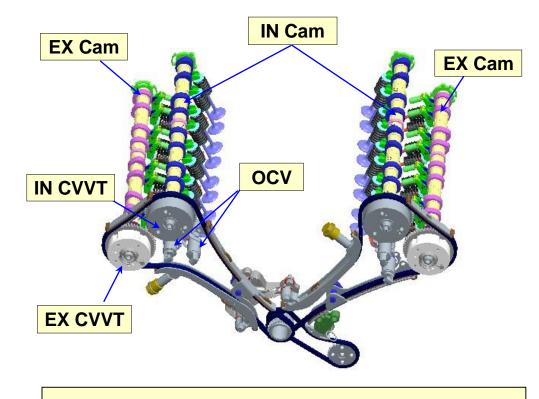
- **▶** 3 Timing chains are used (Silent Chain)
- ► Ratchet type auto-tensioner (hydraulic)
- **▶** Serpentine belt
  - A/C compressor installed on block directly.
  - Mechanical type auto-tensioner

☆ Check ball is toward cap

RH





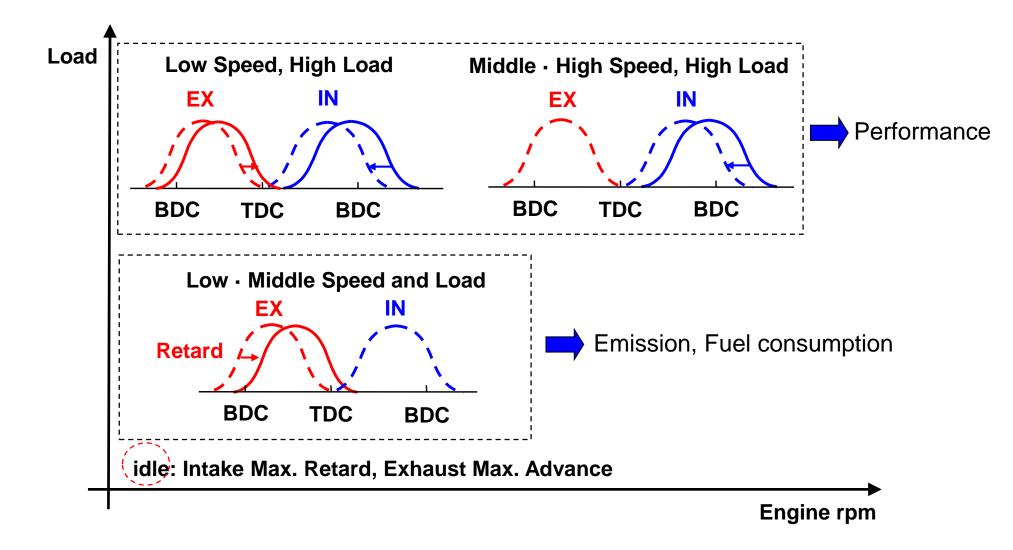


#### **▶** Dual CVVT

- Intake CVVT operation angle : 45 °
- Exhaust CVVT operation angle: 45°
- OCV filter is separated.
- ► End Pivot Swing Arm type valve train
  - Beehive valve spring is used.
  - Reduced valve train friction



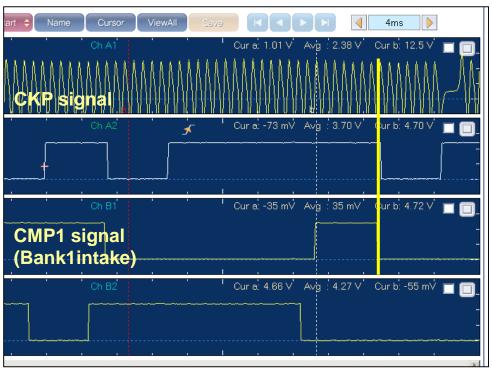
#### **CVVT** operations

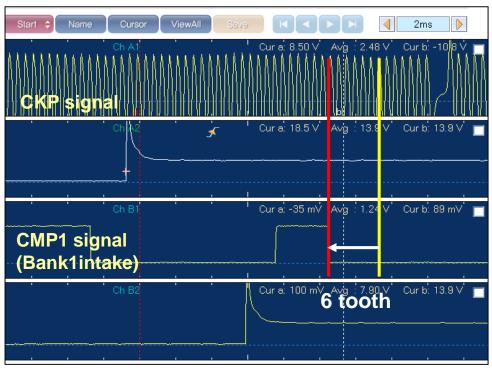












**Idle Condition** 

- Intake : Max. Retard

**Stall test Condition** 

- Intake: 36° Advanced (6 tooth)

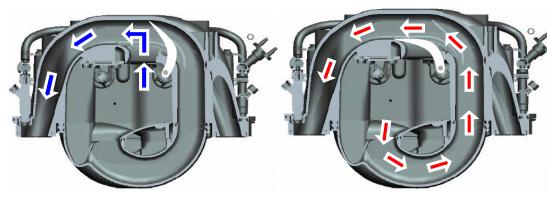


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#### VIS (Variable Intake System)



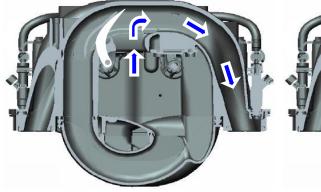
■ No 1,3,5,7 cylinder



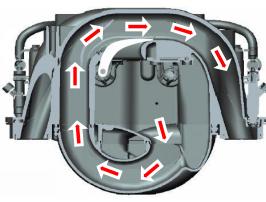
**Short runner (Solenoid OFF)** 

**Short runner (Solenoid ON)** 

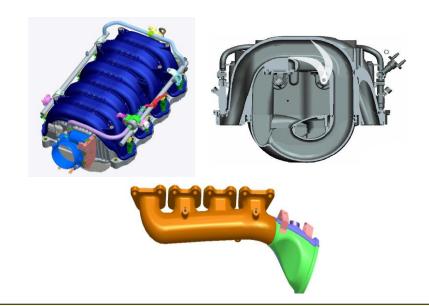
No 2,4,6,8 cylinder



**Short runner (Solenoid OFF)** 

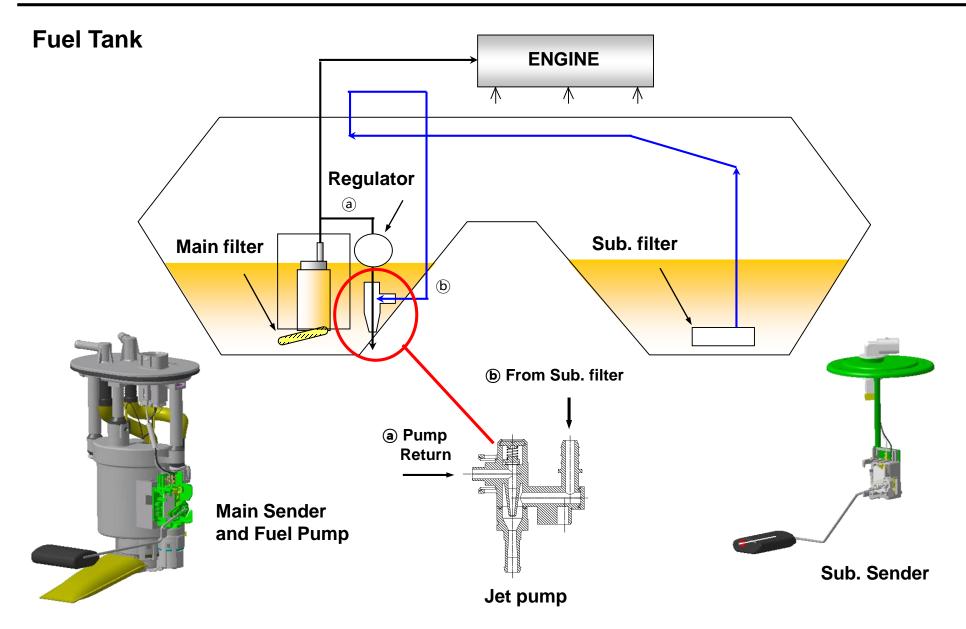


**Short runner (Solenoid ON)** 



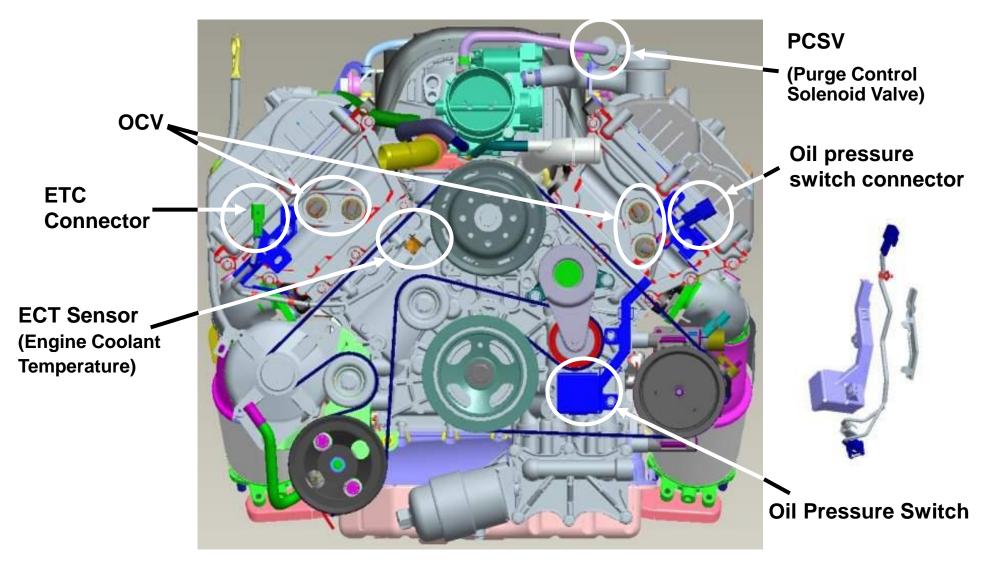
- ▶ VIS (Variable Intake System)
  - 2-Step (Long/Short runner) type is applied
  - Depend on engine load and rpm
  - 1 Solenoid valve / 2 actuators
- ▶ Intake Manifold
  - Plastic intake manifold (reduce weight)
  - Located between bank.
- **▶** Exhaust Manifold
  - CCC is applied.
  - SUS (Steel Use Stainless)



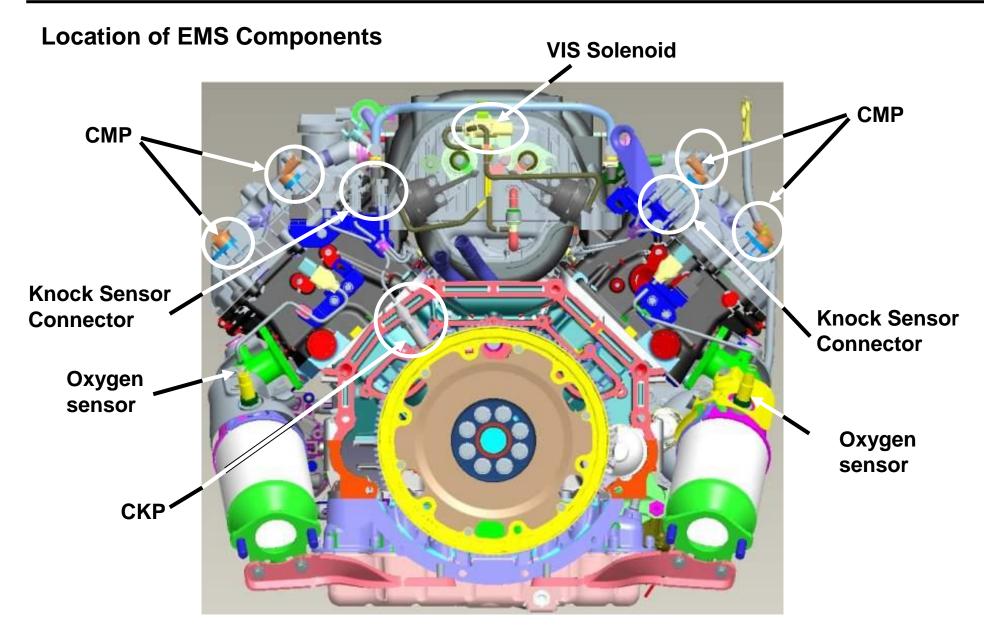




#### **Location of EMS Components**









#### **EMS Components - ECM / MAF Sensor**

#### ECM



- Bosch EMS
- Water proof type (in engine room)
- ► Barometric pressure sensor is installed
- Auto detection function
  - Immobilizer : button start
  - ESP
  - SCC
- ▶ 32 Bit

## MAF Sensor



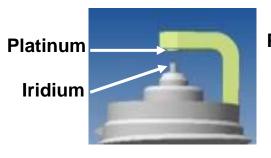


- ► Delphi MAF Sensor
- ▶ Frequency type is applied
- ► Combined with intake air temperature sensor
- ► Characteristic is same as lambda MAF
  - Housing size is changed

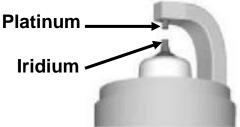


#### **EMS Components - Spark Plug / ETC**

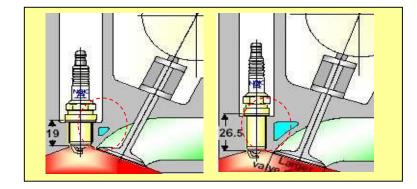




Lambda Iridium type



Tau Iridium type



Conventional Spark Plug Long Reach Spark Plug



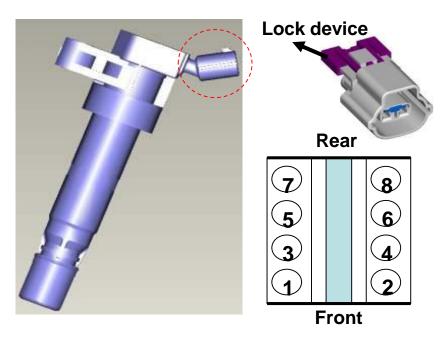
- **▶** Bosch ETC
- ▶ Characteristic is same as theta ETC
  - 2 TPS are installed
  - DC (2 pin) is used
  - NO ISC valve
- ► Added "I" mark for assembling air hose



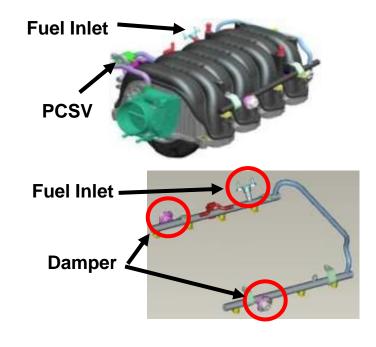
#### **EMS Components - Ignition Coil / Fuel Rail Assembly**











- ► Firing order : 1-2-7-8-4-5-6-3
- ► Characteristic is same as theta II ignition coil
  - Independent ignition (8 ignition coil)
- Lock device is added to connector
  - Dual lock device

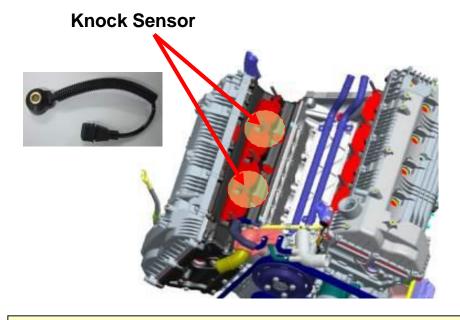
- **► SUS Fuel Rail**
- ► 2 dampers are installed on rail



#### **EMS Components - Knock Sensor / CMP**

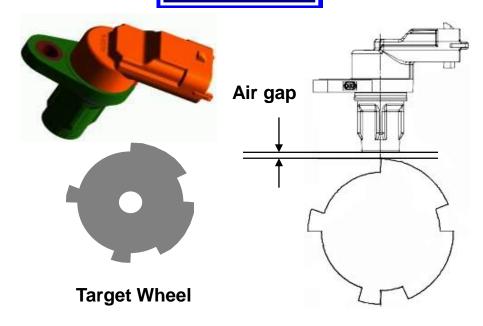






- 4 Knock Sensor is used
- ► Installed on cylinder head.
- ► Don't interchange front and rear connector
  - Front : Gary, Rear : Black

## CMP Sensor



- ► Hall IC type
- Right bank intake CMP is main sensor for synchronized.
- ► Air Gap, which is between target wheel and CMP sensor is important.
  - Air Gap :  $1.0 \pm 0.5$  mm



#### **EMS Components - CKP**



**CKP Sensor** 



Magnetic type sensor

(60-2) tooth target wheel

**CKP** signal

CMPS3 signal (Bank2 intake)

CMP1 signal (Bank1intake)

CMPS2 signal (Bank1 exhaust)

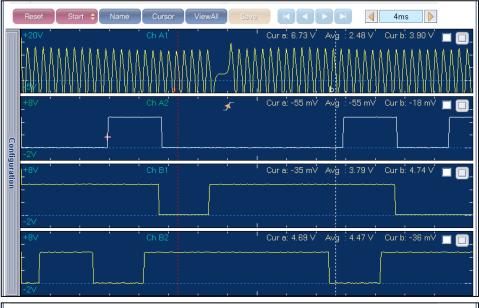
**CKP** signal

No 1 injector

CMP1 signal (Bank1intake)

No 2 injector

Synchronization Diagram



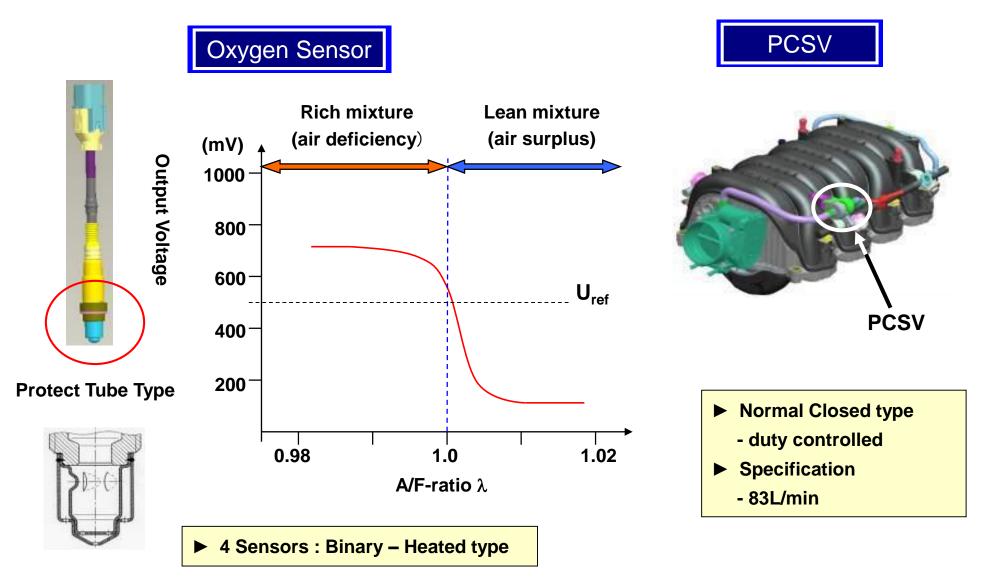


10 2 111)

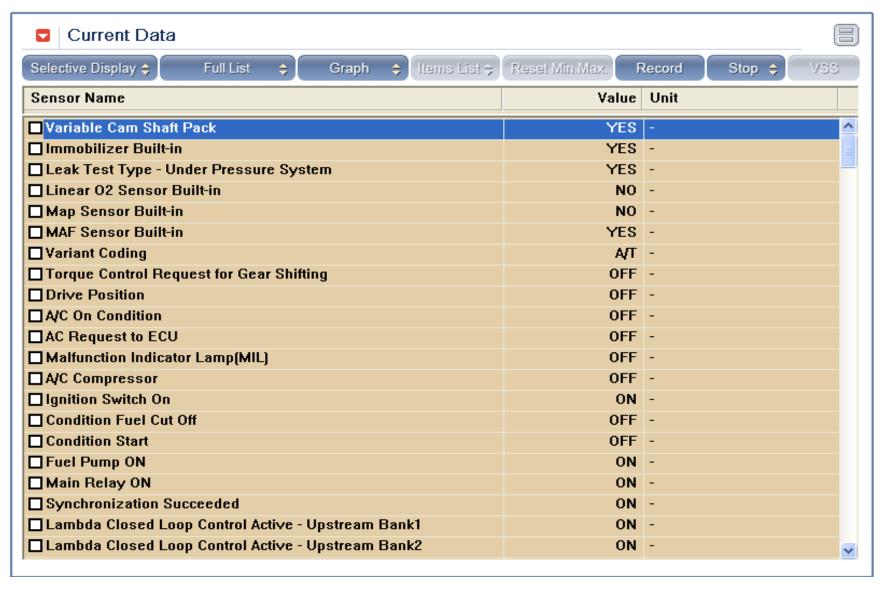
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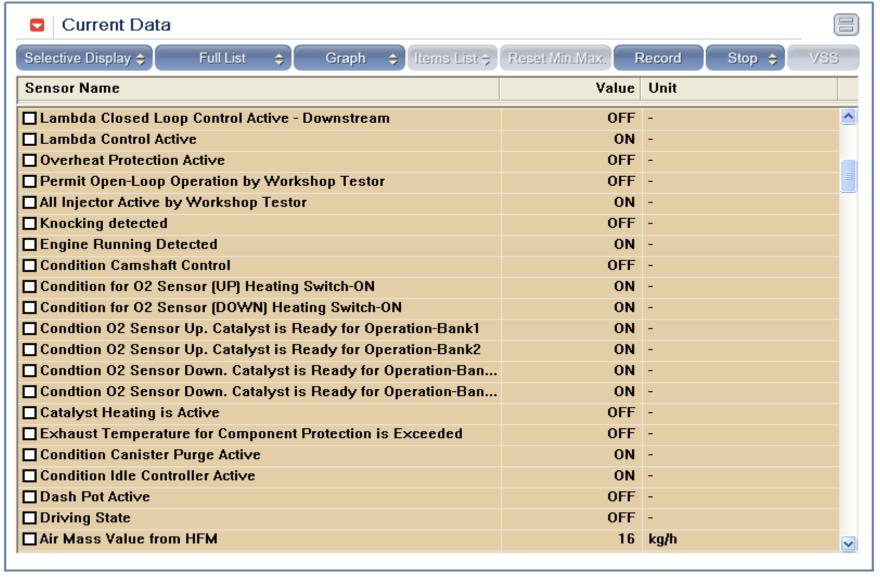
#### **EMS Components - Oxygen Sensor / PCSV**













Selective Display \$\Display \tag{Full List } Graph \$\Display \tag{Iter}	ns List 🗦 Reset Min.Max. 📑	Record Stop \$ VSS
Sensor Name	Value	Unit
□ Intake Manifold Pressure	339	hPa
Relative Charge Value (Engine Load)	16.8	%
☐ Altitude Adaption Value	1	-
☐ Battery Voltage	13.6	V
□ Water Temp. Sensor	84.8	'C
□ Water Temperature Model	43.5	'C
☐ Intake Air Temperature Sensor	31.5	'C
☐ Purge Control	44.3	%
Canister Loading Factor	0.7	%
Relatvie Fuel Part of Purge Control	1.0	%
Cylinder 1 Injection Time	1.6	mS
Cylinder 2 Injection Time	1.6	mS
Cylinder 3 Injection Time		mS
Cylinder 4 Injection Time	1.6	mS
Cylinder 5 Injection Time		mS
Cylinder 6 Injection Time		mS
Cylinder 7 Injection Time		mS
Cylinder 8 Injection Time		mS
□ Actual Torque	10.2	
☐ Torque Request From TCU	100.0	
O2 Sensor Voltage Upstream Catalyst - Bank1	0.2	V



